

description Uncoated board certify FSC<sup>®</sup>, made with E.C.F. pulp, off-machine laminated. Pulp-dyed with light-fast colours Carbon Black free and one side embossed. The colour is highly deep and uniform. Available in twenty-one shades and embossed with the pattern E/20 Denim.

range

size grain substance 70x100 LG 290

technical features	substance	VSA*	Taber stiffness 15°*		tensile strength*	
ref. standard/instrument	ISO 536	ISO 534	ISO 2493		ISO 1924	
unit of measure	g/m²	cm <sup>3</sup> /g	mN		kN/m	
			long±10%	trasv±10%	long±10%	trasv±10%
	290 ± 5%	1.15	250	120	24.8	13
	270 - 970	1,19	250	120	24,0	17

Relative Humidity 50% ± 5 ref. TAPPI 502-98 \* Before the embossing

ecological features









notes

The product is completely biodegradable and recyclable. Special runs available upon request.

The Company reserves the right to modify the technological features of the product in relation to market requirements.

UNI EN ISO 9001:2008 - CQ 539 UNI EN ISO 14001:2004 - CQ 7847 BSI - OHSAS 18001:2007 - CQ 15229



Product Data Sheet SIR/221 Update 02/2020 Rev. nº 10

Can be used without problems with the main printing systems: letterpress, offset, blind embossing, hot foil stamping and UV screen printing. The macro-porous surface suggests the use of oxidative drying inks. The characteristic embossing requires specific printing pressure settings. It's recommended the use of soft blankets.

Varnishing and plastic laminating must be assessed in advance. The varnish coated with an offset machine is almost fully absorbed and therefore it does not improve gloss or protection. Screen-printing varnishing achieves better results, although it is often necessary to perform two shots to achieve a distinctly evident result. The surface roughness typical of embossed papers may give rise to micro defects with plastic laminating caused by incomplete adhesion of the film to the substrate. If the surface of Sirio Black is rubbed against another white surface, some black particles might be rubbed off and transferred on the white surface. Good results with major processing operations such as: cutting, die-cutting, scoring and glueing.

converting suggestions

printing suggestions

applications

